	Qualification Test Record (QTR) NORSOK M-650			TR)	QTR. No.: 03	
IIUBI					Rev. No.: 1	
Manufacturer		OSSIDABILI S.p	.A.	natura proportion de la composition della compos		
name/address/ Web page:	VIA ADIGE, 2 22070 CASNATE CON BERNATE - CO (ITALY)					
vvco page.	www.adtubi.c		ATE - CO (ITAL	Υ)		
Reference standard	ASTM B338					
Managial designation		50, Edition 4/2011				
Material designation and MDS No.:		ASTM B338 Ti Gr.2; NORSOK M-630 MDS T28 Rev.1				
Manufacturing	MS N°28 Rev. No.1					
Summary doc. No.:	Manufacturing Summary for Welded tubes in Titanium Gr.2					
Products and		ed tubes manufact		ing, welding	and heat treated	
manufacturing	Production rou	te as descript in M	S N°28 Rev.1			
process(es):						
Mandatory		it in continuous @				
conditions and sub-	Raw material supplier: Nippon Steel Corporation (NORSOK certified) Lab tests: Sider Test S.r.l. (ISO 17025 n. 0864L Rev.3)					
contractors:	Lab tests: Side	er Test S.r.I. (ISO 1	7025 n. 0864L Re	ev.3)		
Other information:					to B/SB338/ASTM	
	E213, pneumatic test according to ASTM B338 par.11.7 2 – Mechanical test performed in ADTubi internal lab, Product and Hydrogen analysis					
		external ISO 17025			ila riyalogen analysis	
Qualification expires						
	1					
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Products and	Tested and	qualified th	ckness and		ce Qualified	
manufacturing		***************************************		weight Test pied weight	weight	
manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test pied weight kg	weight kg	
manufacturing	Test record	Tested thickness	Qualified thickness	Test pied weight	weight	
manufacturing process(es): Titanium Gr.2	Test record No.	Tested thickness mm	Qualified thickness mm	Test pied weight kg	weight kg	
manufacturing process(es): Titanium Gr.2	Test record No. 66/2023	Tested thickness mm 1.65	Qualified thickness mm 1.65+25%	Test pied weight kg na	weight kg	
manufacturing process(es): Titanium Gr.2	Test record No. 66/2023 Qualification	Tested thickness mm 1.65' ation/accept	Qualified thickness mm 1.65+25% ance signat Checked by/Da	Test pied weight kg na ures	weight kg na	
manufacturing process(es): Titanium Gr.2 welded tubes	Test record No. 66/2023 Qualification Prepared by/Date Francesco Casa	Tested thickness mm 1.65'	Qualified thickness mm 1.65+25% ance signat Checked by/Da	Test pied weight kg na ures te:	weight kg na	
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manufacturing process(es): Titanium Gr.2 welded tubes Manufacturer: The manufacturer NO This acceptance does	Test record No. 66/2023 Qualification Prepared by/Date Francesco Casa Local Casa and this QTR are DRSOK M-650 for not exempt any p	Tested thickness mm 1.65' ation/accept te: nna - 09/01/2024 evaluated and four supply of the above aurohaser from his	Qualified thickness mm 1.65+25% ance signat Checked by/Da HngDDaniel Checked by/Da Incelling Daniel re listed products responsibility to e	Test pied weight kg na	weight kg na //2024 A. bia e requirements of s.	
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manufacturing process(es): Titanium Gr.2 welded tubes Manufacturer: The manufacturer NO This acceptance does	Test record No. 66/2023 Qualification Prepared by/Data Francesco Casa and this QTR are DRSOK M-650 for not exempt any p for his products w	Tested thickness mm 1.65' ation/accept te: nna - 09/01/2024 evaluated and four supply of the above urchaser from his ithin the essential	Qualified thickness mm 1.65+25% ance signat Checked by/Da HngDDaniel Checked by/Da Incelling Daniel re listed products responsibility to e	Test pied weight kg na	weight kg na //2024 A. bia e requirements of s.	
manufacturing process(es): Titanium Gr.2 welded tubes Manufacturer: The manufacturer No This acceptance does Qualified/Accepted b	Test record No. 66/2023 Qualification Prepared by/Data Francesco Casa and this QTR are DRSOK M-650 for not exempt any p for his products w	Tested thickness mm 1.65' ation/accept te: nna - 09/01/2024 evaluated and four supply of the above urchaser from his ithin the essential	Qualified thickness mm 1.65+25% ance signat Checked by/Daniele Checked by/Daniele Checked products responsibility to evariables of NORS	Test pied weight kg na na na na na na na na na terial na te	weight kg na //2024 A. bia e requirements of s.	